

Type of Bulletin:

Product Change Bulletin

Date Of Bulletin:

02-01-2009

This Bulletin Superseded Bulletin(s):

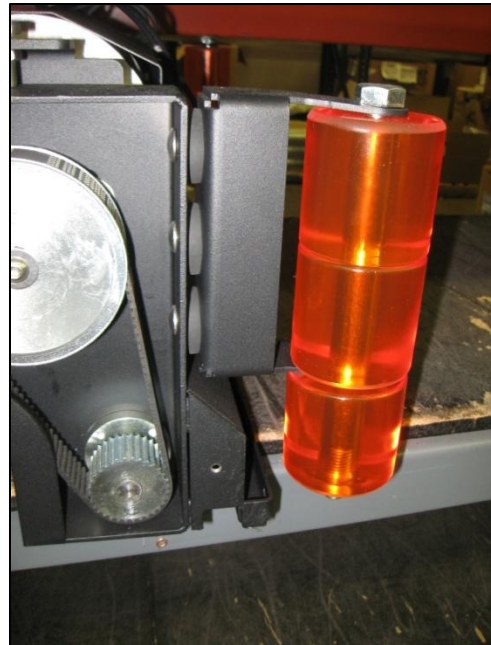
None

Models Affected:

MiniMag, Magnum

Machine Symptoms:

Bent bolts on tower roller bracket,
Broken bolts on tower roller bracket



Scope of Bulletin:

We added grommets to the bolts holding the tower roller bracket onto the cylindrical deck to act as a shock absorber to negate some damage from running the machine into a solid object.

Materials Required:

4-446 Grommet 3/8 ID x 1-1/2 OD x .375 (6)

H-74431 Carriage Bolt 5/16" x 1 1/4" (6)

1/2" wrench

Inspection:

If bracket is bolted directly to the cylindrical scrub deck then the grommets are recommended to be added.

Correction:

First take of cylindrical door to be able to hold the carriage bolt when taking off the nylock. Remove the 3 nylocks off the bolts and remove the bracket. Replace the shorter bolts with the new 1 1/4" length carriage bolts, add the grommets (1 per bolt) and then replace the bracket and nylocks, then tighten. Finally put the cylindrical door back on and repeat on other side.